

CNC 5Axis Mill/Turn Online & Offline Programmer

Job Title	CNC 5 Axis Mill/Turn Programmer	Company	Rotec Engineering Group
Location / department	Mill/Turn Section	Salary:	£35-40k dependent on experience
Reporting to	Production Leaders		
Holiday:	28 Days Inc bank holidays and company shutdowns.		
Hours:	40hrs per week – Hours to be confirmed		

*You may be required to work such additional hours in excess of your normal hours of work as are reasonably necessary for the proper performance of your duties and to meet the needs of the Company's business

Job Purpose

Due to the expansion of our Mill/Turn section with the acquisition of a further 3 Nakamura NTRX300 machining centers, Rotec Engineering are looking for a skilled 5 axis Mill/Turn programmer to join our expanding Evesham based Business.

Working for a busy subcontract engineering company, you will be supporting and developing the growing section, with robot integration, after investing a further 1million in the latest software and machinery this year alone.

Progression

Looking for a driven candidate to join our growing business as a CNC Mill/turn Programmer mastering all areas of Programming & Setting of CNC Mill/turn centers, including robots with a solid background in offline programming using Solidcam.

The position offers fantastic opportunities for individuals who can demonstrate the ability to Program and set the machines. In return those who have the want and drive to succeed will be provided with a great future career.

Key Activities to be developed

- Programme Online and offline 3, 4 and 5 axis mills and lathes with robots loading
- Responsible for keeping machines clean and in perfect condition
- Responsible for quality and full conformity to the drawings/3D CAD models, eager to produce the best possible quality



- Liaise closely and support the production team, updating them of any potential issues
- To be able to work as part of a small team inspecting own work and that of others within the section.
- Have an excellent eye for detail with good use of hand tools to deburr own work.
- To maintain Engineering tolerances and be able to adjust the machine accordingly.
- Ability to operate the machines once set

Other responsibilities

- Health, Safety & Environmental procedures
- House keeping
- Liaising with Production Control and Customer

Directly Supervised

• Production Manager

Education, Experience / Qualifications

- Proficient in Programming using Fanuc and Heidenhain controls
- At least 3 years Setting experience
- Proficient in Solidcam

Personal Characteristics

- Analytical
- Enthusiastic
- Organised
- Flexible approach
- Excellent communication skills
- Problem solving ability
- Commercially aware
- Self-motivated
- Proactive attitude
- Team player